FUJIFILM PRESCALE

TACTILE PRESSURE INDICATING SENSOR FILM

APPLICATIONS IN THE AUTOMOTIVE SECTOR



Engine Area

Valve cover gasket •

Inspect sealing performance of valve cover gaskets

Air filter/Oil filter •

 Observe contact pressure of filter part attachments

Gasket/O-ring

Measure sealing performance of gaskets, seals, and O-rings in the exhaust manifold

Head gasket

 Inspect sealing performance of cylinder head gaskets

Oil pan

Ensure uniform seal across oil pan

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Chassis

 Measure contact pressure and distribution uniformity during spot welding



Surface Pressure Profile Map of Head Gasket

Electronics

LCD Display

- Measure contact pressure of ACF bonding machine for LCD panel or touch panel
- Check roller pressure uniformity when attaching cover glass/OCA to touch panel

PCB & Heat Sinks

- Measure lamination pressure during manufacture of PCB
- Evaluate heat sink/heat source interface contact pressures

Windshield Wiper • og ette Measure contact pressure and distribution of wiper blade against windshield Clutch • Measure contact pressure and distribution of clutch plates Evaluate sealing performance of clutch cover Brake Measure contact pressure and distribution of brake shoe against rotor Corps Indicators, Presided PSI Value Transmission Measure contact pressure between gear teeth Surface Pressure Profile Map of Fuel Cell Interface Surface Pressure Profile Map Evaluate gasket and o-ring seals of Tire Tread Design Plastic parts (Bumper, Dashboard, etc.) Measure contact pressure and distribution of mold platens during injection molding process Headlight • Measure contact pressure of head light attachment Floor mat Check adhesive pressure of floor mat lamination

	Body
	 Check contact pressure of electrodes in spot/projection welding
	Measure contact pressure and distribution of presses used to form metal and plastic body parts
	Air bac
	 Measure impact pressure against air bag
	Seat
	Measure contact pressure in test dummy research applications
	Door
	 Validate contact pressure of weatherstrips on doors
	• Exhaust
	Check tightening pressure of catalytic converter, and between exhaust manifolds and muffler's flanges
	• Tire
	 Check adhesion and molding pressure during manufacture of tire
	 Measure contact pressure of tire tread footprint
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Electric & Fuel Cell Vehicles



Li-ion battery

- Measure nip (roller) pressure of electrode coater
- Examine surface pressure of stacking machine for cathode, anode and separator
- Test contact pressure of tab welding machine
- Adjust alignment of heat sealing machines for aluminum lamination film

Fuel cell

Test fuel cell stack uniformity, separator flatness, and lamination pressure of electrolyte membrane



Like Litmus paper, the color that Fujifilm Prescale[®] sensor film turns has significance. It is directly related to PSI (kg/cm²), and can be visually compared to our color correlation chart or scanned and quantified with one of our optional optical imaging systems.

CROSS SECTIONAL VIEW OF FUJIFILM PRESCALE® FILM			
Transfer Sheet	Substrate —(polyester base) thickness (4 mils)		
<u> </u>	— Microcapsule layer		
Developer Sheet	— Color developing layer Substrate (polyester base) thickness (4 mils)		
PHYSICAL SPECIFICATIONS			
OPERATING TEMPERATURE	41°F to 95°F (5°C - 35°C) (much higher for brief exposure)		
HUMIDITY RANGE	20% to 90% RH		
GAUGE	4 or 8 mils		
SPATIAL RESOLUTION	5 to 15 microns		
SUBSTRATE	Polyethylene Terephthalate (PET)		
ACCURACY	±10% visual, ±2% utilizing optional optical measurement systems		

MSDS Available Upon Request

7 Sensitivities To Accommodate A Wide Range Of Pressures

RANGE	NAME	PRESSURE RANGE	
EXTREME	LOW	7.2 - 28 PSI	(0.5 - 2 kg/cm²)
ULTRA LC	W	28 - 85 PSI	(2 - 6 kg/cm ²)
SUPER LO	WC	70 - 350 PSI	(5 - 25 kg/cm²)
LOW		350 - 1,400 PSI	(25 - 100 kg/cm ²)
MEDIUM		1,400 - 7,100 PSI	(100 - 500 kg/cm²)
HIGH		7,100 - 18,500 PSI	(500 - 1,300 kg/cm²)
SUPER HI	GH	18,500 - 43,200 PSI	(1,300 - 3,000 kg/cm²)



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